

Eco-Core Custom Falcata Blockboard with MDF Faces STORAGE, HANDLING, CARE AND MAINTENANCE

SECTION 1 COMPANY IDENTIFICATION

Company Name	Global Ventures Australia Pty Ltd
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SECTION 2 STORAGE AND HANDLING

Storage	Sheets should be stored flat, preferably in a slightly elevated 100% level platform in a clean and dry environment away from water, moisture, humidity and direct sunlight. It must not be subjected to extreme temperatures. Never store sheets upright or diagonally against a wall or table. When not working on them, it is best stored in the original packaging with cover sheets top and bottom until it is needed. Never leave sheets exposed without cover sheets.
Handling	When handling doors with veneered faces, be careful of any dust that may be sitting on the surface. They should be removed gently by using a soft and dry duster or micro fibre cloth. If the dust is rubbed into the surface it can become embedded in the surface and leave a mark. When not working on the sheets always store flat as instructed above with cover sheets top and bottom, never leave the sheets exposed.

SECTION 3 FINISHING

Finishing	Custom Eco-Core Falcata Blockboard for doors is supplied raw and unfinished and will need to be sealed and painted. Timber is a natural product affected when exposed to changes in temperature and moisture. Timber that is left unfinished can deteriorate over time if exposed to extreme changes in temperature and moisture and may cause the timber to warp, bow or split. Timber products should be sealed, painted/finished as soon as they are received to help protect against moisture. Doors should be finished equally with the same number of coats on all faces, all four edges, cut-outs, behind the lock and all hinges. Always choose a good quality finish suitable to the environment the door will be installed in and follow the manufacturer's recommendation on the correct application. Dark coloured paints/finish absorb light and heat differently to light coloured ones. Always ensure you are using the same colour finish on all faces and edges to avoid uneven heat and moisture absorption. Another reason for a door to bow or warp is if one face is exposed to more humidity or heat than the other face and must be avoided at all times.
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SECTION 4 CARE & MAINTENANCE

Care & Maintenance	Doors should be inspected periodically for any signs of breakdown in the paint or finish, particularly in joints or where the door has been cut-out for glass panels. If there is any sign of deterioration the door must be re-finished following the guidelines specified under "finishing."
Tolerance	Custom Eco-Core Falcata Blockboard supplied cut to size will adhere to the tolerance set out by the Australian Standard for Warping and Bowing in Doors.

Failure to follow this advise may affect your warranty. If you have any concerns regarding any information contained in this document please contact Global Ventures Australia before you proceed.